

Product quality and innovation are at the heart of everything that we do — always have been, always will be. Since 1946, EDCO has manufactured the building industry's most extensive line of maintenance-free exterior products. With a relentless dedication to quality and service, our products are designed and built to stand the test of time.

EDCO has become synonymous with inspiring style, unmatched durability and impeccable quality. Millions of homeowners have trusted EDCO to protect their most valuable assets — their home and family. Learn more about us at edcoproducts.com.



EDCO Warranty Plus

*Gives you peace of mind
today and into the future.*

All warranties are not created equal. Be sure to read the fine print of any product you are considering. We back every one of our products with the best warranty in the industry. At EDCO, we manufacture all of our products here in the U.S.A. and we stand behind our quality to ensure our customers are completely satisfied with their purchase.

Material Ratings and Performance

Roofing Material Specifications

- **Slate:** ASTM A653 CS Type B Steel – 28 gauge G90 galvanized steel
- **Shake:** ASTM A653 CS Type B Steel – 28 gauge G90 galvanized steel (Generations and Infiniti)
- **Minimum slope:** 4" in 12"
- **Coverage:** 12" x 50" (4.17 sq. ft.) panel
- **Qty per box:** 12 panels/50 sq.ft.
- **Weight per box:** 47 lbs (slate)
- **Weight per box:** 37 lbs (shake)
- **Clip material:** .024" galvanized steel
- **70% PVDF finish:** Exterior finish is 1 mil thickness with anti-corrosive primer
- **Wash coat:** Interior finish is a 0.2 mil thickness with anti-corrosive primer

Roofing Product Ratings

- **Florida Building Code:** FL4077 (Shake)
- **Texas Dept of Insurance:** RC-170 (Shake)
- **Canadian Construction Materials Centre:** CCMC 13380-R (Shake)
- **Uplift Resistance – UL-1897:** Up to 160 mph rating with 5 clips and screws
- **ICC-ES Evaluation Report – ESR-3564** (ArrowLine Slate, Generations and Infiniti)
- **UL 1897:** Uplift Tests for Roof Covering Systems
- **UL-2218 Hail/Impact Resistance:** Class 4 rating (highest possible rating)
- **UL-790 Fire Resistance:** Class A over Densdeck, Class A over Verashield, Class C over 30# felt paper

Roofing Coating Performance

- **ASTM D-3361 Accelerated Weathering:** Hours: 1,000. Chalk: Rating 8. Color: 5E Hunter units maximum
- **ASTM B – 117 Salt Spray:** Hours: 1,000; Scribe rating: 7 1/16"; Field: rating 10, no adhesion loss or blisters
- **ASTM D-2247 Humidity:** Hours: 1,500; Rating: 10, no blisters, cracking or softening
- **ASTM D-4145 Formability:** 0T to 1T
- **ASTM D-3363 Pencil Hardness:** F to H
- **ASTM D-2794 Reverse Impact:** 80 lbs with no loss of adhesion
- **ASTM D-523 Specular Gloss:** 8-12% at 60
- **ASTM D-522** (Elongation over 1/8" Cylindrical mandrel): No loss of adhesion
- **ASTM E-84 Flame Hazard Test:** Class A/Class 1 coating
- **ASTM D-5402 Cure Test:** 100 rubs
- **ASTM A653:** Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by Hot-Dip Process
- **ASTM D2244:** Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates

Siding Material Specifications

- **Siding:** ASTM A653 CS Type B – 28 gauge G60 galvanized steel
- **Base Metal Thickness:** 0.015 inch (0.397 mm)
- **Avg. Film Thickness:** ENTEX® finish is 1 mil thick
- **Paint Preparation:** Both sides chemically cleaned with Henkel 8686 cleaner. Dry in place chrome conversion coating with Henkel Bonderite 1402W applied to both sides.
- **Qty per carton:** D4" and 8" – 12 pieces (100 sq. ft.); D5" Dutchlap – 10 pcs (100 sq. ft.); Single 6" – 16 pcs (100 sq. ft.); Vertical – 10 pcs (100 sq. ft.)

📍 8700 Excelsior Boulevard
Hopkins, MN 55343



EDCO Products are Made in the U.S.A.



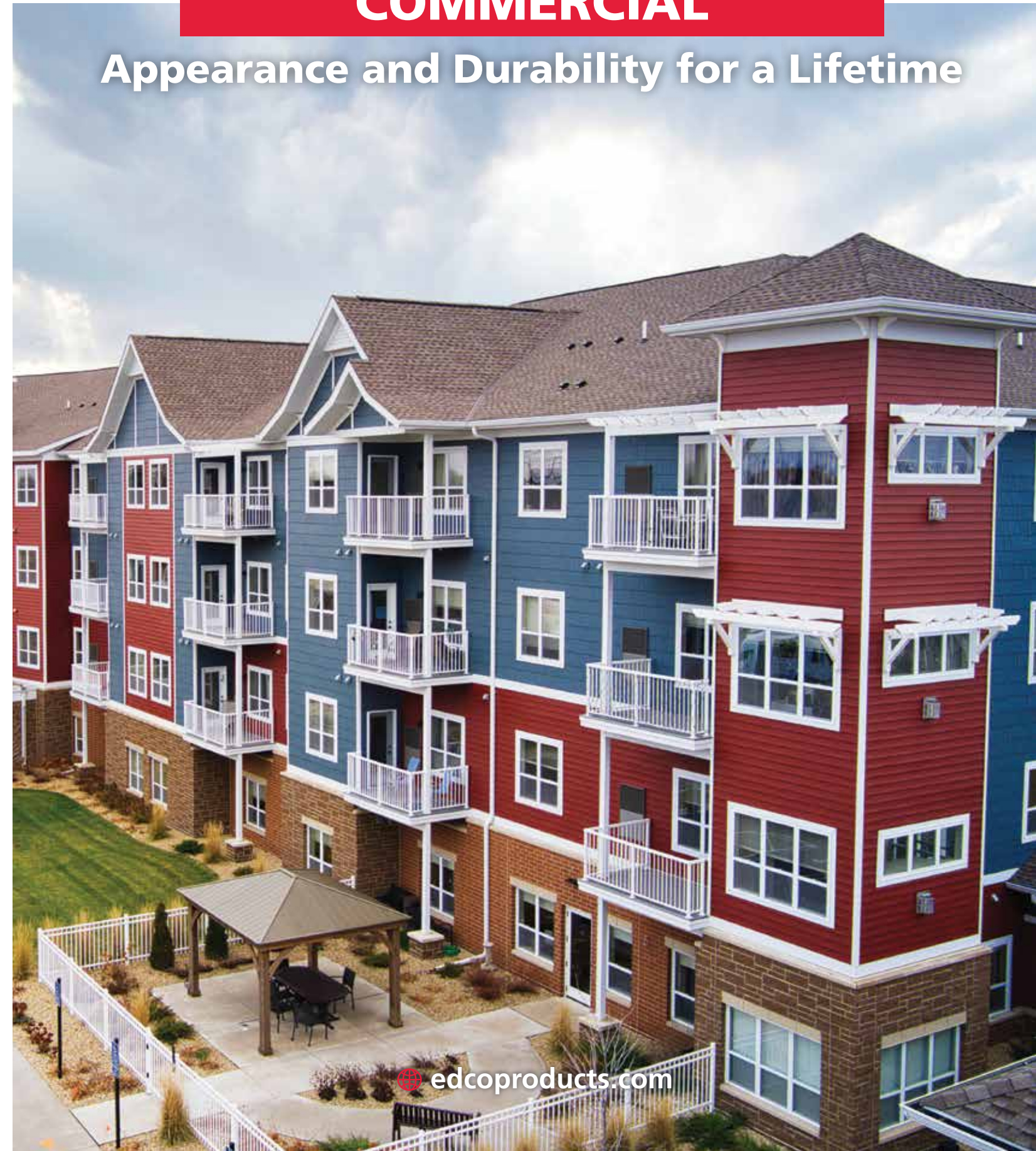
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COMMERCIAL

Appearance and Durability for a Lifetime



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Siding: D4 Timber
Gables: D4 Timber
Soffit and Fascia: Antique Parchment



Roofing: T-Tone Enhanced Slate



Don't see a color in our palette that meets your needs? EDCO's custom color program gives you the ability to select the exact color that brings your vision to life.

Restrictions apply. Contact us for more information.

Commercial Applications

Beautiful. Inspiring. Everlasting.

Commercial projects featuring EDCO's steel exterior building materials offer a distinct style. From roofing to siding, as well as soffit, fascia and trim, we have products that meet all of your design needs.

EDCO's steel roofing and siding meet national and local building construction standards and are 100% recyclable. Steel roofing and siding give buildings the ability to withstand the most extreme weather conditions without compromising beauty.

We back our products with industry leading warranties. Our products are backed with a lifetime, non-prorated limited warranty that includes materials and labor.



Why Specify Steel Siding or Roofing?

Style and Quality that Lasts a Lifetime

Unmatched 50-Year Warranty

Our roofing and siding offer a 50-year, non-prorated limited warranty that includes material and labor.

Durable

The durability of our materials results in no chipping, peeling or flaking.

Proprietary Finish for Siding

Utilizes the ENTEx® Cool Chemistry® paint technology, which won't chip, crack or peel and can reduce energy costs.

Distinctive Style

Achieve a stunning, natural look with our Enduragrain embossed siding.

Clean Appearance

Steel siding can be installed without nailheads exposed to the outside of your home. In addition, seams are lapped.

Fire Safety

Steel siding is non-combustible, which helps reduce the possibility of fire.

Safe to Use

When cutting steel panels, contractors are not required to wear respirators to reduce silica dust exposure.

Virtually Maintenance-Free

Consistent look with 30- to 40-year fade warranty, depending on the product.